

## POLYCARBONATE WINDOW MOUNTING INSTRUCTIONS

- When trimming your window, always use a sharp, coarse tooth Jig Saw blade.
- After cutting, all edges must be sanded smooth to prevent fracturing
- Use machine screws with nylon lock nuts
- DO NOT MOUNT WINDOWS WITH RIVETS!!! Rivets may cause window fracture.
- All holes must be drilled slightly oversized to avoid stressing areas, countersink all holes.
- Do not overtighten, the window must be able to expand & contract. Overtightening screws will crack window around mounting holes!

## **IMPORTANT WARNING FOR CORRECT INSTALLATION**

