



IMPORTANT INSTRUCTIONS

WINDOWS MUST BE UNMASKED WITHIN 90 DAYS OF FINAL CUSTOMER PURCHASE! AVOID STORING WINDOWS IN ENVIRONMENTS THAT HAVE EXTREME TEMPERATURE AND/OR HUMIDITY FLUCTUATION.

DO NOT OVERTIGHTEN SCREWS!

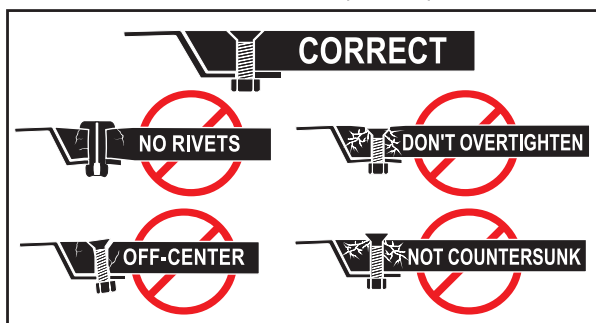
- » Polycarbonate windows must be able to expand and contract. Overtightening screws will crack the window around the mounting holes.

DO NOT USE LIQUID THREADLOCKER!

- » It will cause stress cracking on the polycarbonate. Approved sealants for polycarbonate windows:
 - 3M Ultrapro • Dow Corning 795 • Momentive/GE SCS2000 SilPruf • 3M Super Silicone Sealant • Dow Corning 995

DO NOT USE RIVETS!

- » The pressure exerted on the surface of the window by rivets will eventually cause fracturing. Use machine screws with nylon lock nuts, as in Five Star's Window Installation Kit (PN 805).



FITTING OVERSIZED WINDOWS

- » When trimming your window is necessary, always use sharp, coarse-tooth jigsaw blades.
- » After cutting, sand all edges smooth to prevent fracturing.
- » Drill all holes slightly oversized to avoid stressing areas. Countersink all holes. Five Star's countersink bit is recommended.

CLEANING INSTRUCTIONS

DO NOT USE ISOPROPYL ALCOHOL TO CLEAN WINDOWS

- » Do not scrub with brushes or other devices that may scratch and/or gouge your window.
- » Avoid the use of abrasive cleaners and chemical solvents.
- » Use Five Star Brand Window Cleaner for a streak-free and haze-free finish.

TO VIEW HARDWARE KITS, INSTALLATION TIPS & TRICKS, & MORE GO TO:
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