

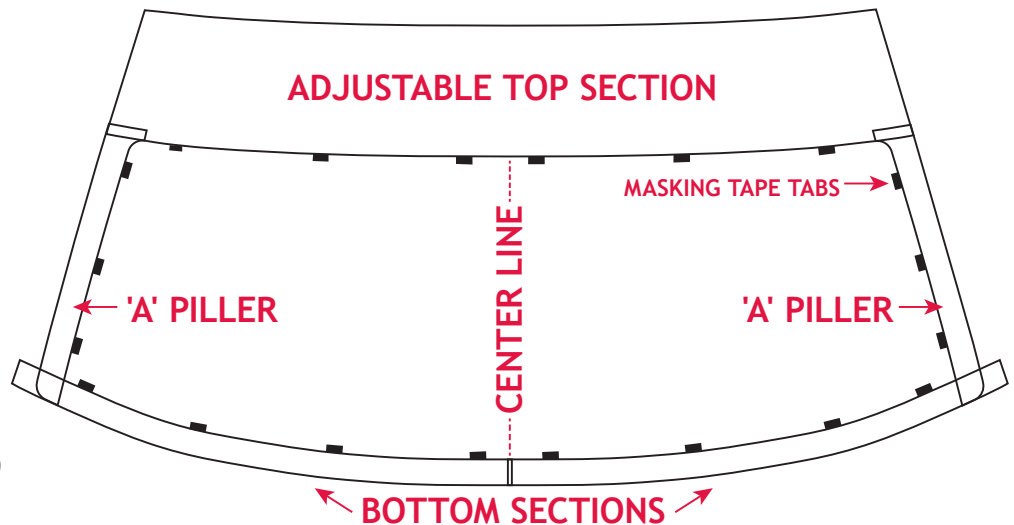


BLACK OUT KIT INSTRUCTIONS

EASY STEP BY STEP INSTRUCTIONS ON APPLYING THE BLACKOUT KIT TO YOUR WINDSHIELD

Items Needed to Apply Your Black Out Kit:

- Five Star Window Cleaner
- Razor Blades
- Drill Bit
- Spray Bottle
- Dish Soap
- Clean, Lint Free Towels
- Masking Tape
- Black Permanent Marker
- Squeegee (provided with kit)



Step 1: Pre-fit and drill lexan window to fit in window opening.

Step 2: Lay window on a flat surface with outside surface up

Step 3: Remove protective sheeting from outside surface to apply 1" masking tape tabs approximately six inches apart to map your desired position of black out area (see illustration). **NOTE:** You will be applying the black-out vinyl to the inside surface.

Step 4: Using a black permanent marker, color the edge of the window black.

Step 5: Turn the window over and remove plastic sheathing from the inside surface of the window

Step 6: Clean the inside surface with **Five Star Window Cleaner (PN: 843)**. **NOTE:** Be aware of static debris that will accumulate on window surface. The vinyl adhesive will show heavy hand prints, trapped dirt or dust, etc.

Step 7: Lightly mist the inside of the window with soapy water solution (Mix 1 teaspoon of dish soap with one quart of water). **NOTE:** Only a slight amount of solution is needed. Do not flood the surface.

Step 8: Starting with the **TOP SECTION**, remove liner from vinyl.

Step 9: Eye-ball the vertical center and apply vinyl, adhesive side down, to area previously misted with soapy solution. Reposition as necessary. **NOTE:** Re-misting the area may be required when repositioning the vinyl.

- Vinyl adhesive will turn milky when exposed to the soapy solution. **DO NOT PANIC.** This will slowly disappear, usually within 24 to 48 hours.
- Never allow the adhesive to touch any surface except the misted surface.

Step 10: Start to squeegee from the center to the edges with extra firm, deliberate strokes to remove the water and air. A trapped air bubble may need a pin prick to allow an escape route.

Step 11: Continue to squeegee the solution until all air bubbles are removed.

Step 12: Repeat Steps 8 thru 11 for the **BOTTOM SECTIONS** and **'A' PILLAR SECTIONS**.

Step 13: Remove excess vinyl from edges with a sharp razor knife.

Step 14: Allow to Dry for 24 to 48 hours.

Step 15: Reburnish bubbles and seams.

Step 16: Puncture mounting holes with a sharp drill.

