



5 Axis CNC Programmer

Five Star Fabricating, Inc. is a fast-growing manufacturing company with a focus on innovation, customer service, and a winning mindset. We are currently seeking a highly motivated Programmer; you will be responsible for operating and programming advanced 5-axis CNC machines to manufacture complex parts with the utmost precision and efficiency. Your expertise in setting up the machines, selecting appropriate tooling, and optimizing machining processes will play a vital role in delivering exceptional products that meet or exceed our customers' specifications.

Responsibilities:

- **CNC Programming:** Create and modify CNC programs for 5-axis machines using software based on engineering drawings and models.
- **Machine Setup:** Set up and prepare 5-axis CNC machines, ensuring proper alignment, tooling installation, and workpiece fixation.
- **Quality Control:** Perform in-process inspections and use precision measuring instruments to verify the quality of machined components.
- **Troubleshooting:** Identify and troubleshoot machining issues, making necessary adjustments to ensure optimal machine performance and part quality.
- **Safety and Maintenance:** Adhere to safety protocols and perform routine machine maintenance to ensure equipment remains in peak operating condition.
- **Process Optimization:** Continuously improve machining processes to enhance productivity, reduce cycle times, and minimize scrap.

Qualifications:

- Minimum of 3 years of experience as a CNC Machinist, specifically working with 5-axis CNC machines.
- **Technical Skills:** Proficiency in CNC programming and operating 5-axis machines.
- **5-Axis Machining Experience:** Specific experience with 5-axis CNC machines is a must. Proficiency in setting up, programming, and operating 5-axis machines is highly desirable.
- **Precision Machining:** Demonstrated expertise in machining complex parts with tight tolerance.
- **Problem-Solving:** Excellent troubleshooting skills to identify and resolve machining issues effectively.
- **Attention to Detail:** Meticulous approach to quality control and adherence to precise specifications.
- **Communication:** Effective verbal and written communication skills to collaborate with team members and provide clear updates on machining projects.



Five Star offers competitive compensation and benefits packages, as well as opportunities for career growth and development.

- Complete insurance coverage – Medical, Dental & Vision for employees and dependents.
- Health Savings Account.
- Company provided Life insurance.
- Supplemental Life Insurance for employees and dependents.
- Short- and Long-Term disability insurance.
- 401(k) with generous company match
- Paid holidays and vacation.
- Fitness center discounts.
- Cell phone discounts.
- Tuition reimbursement.
- Employee referral bonus program.

If you meet the above requirements and are interested in this opportunity, please submit your resume for consideration to hr@fivestarbodies.com. We look forward to hearing from you.

May apply in person at 8899 368th Ave. Street Twin Lakes, WI 53181